



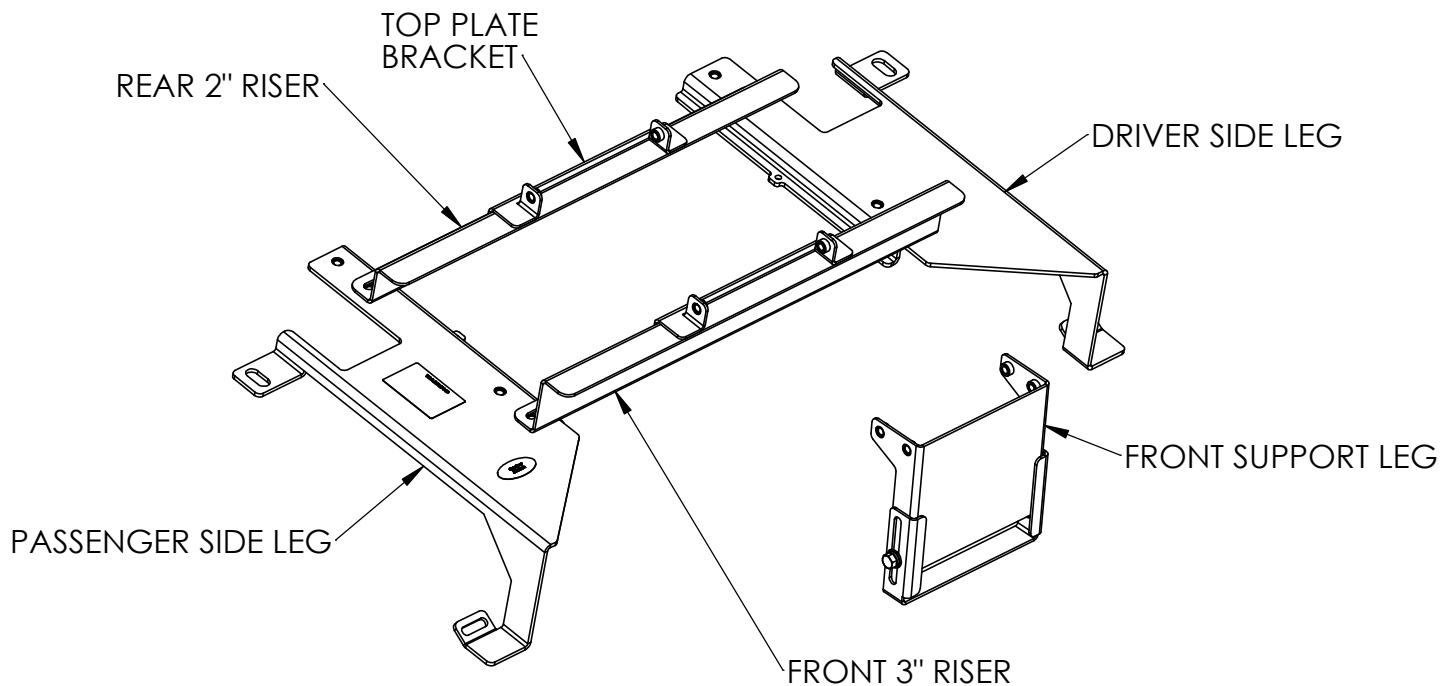
INSTALLATION INSTRUCTIONS

Product
7160-0971

Revision
Rev.A

Form
INST-784

LEG KIT - FREIGHTLINER M2 2012+ W/ 3" RISERS **Printing Spec:PS-001**



These instructions cover the installation of the leg kit into the Freightliner M2 truck (2012+) with bucket seats. The leg kit and front support leg are installed to support a Gamber-Johnson top plate in the vehicle. Once a top plate is installed console boxes or other accessories can then be mounted into the vehicle.

Product Mounting Disclaimer

Gamber-Johnson is not liable under any theory of contract or tort law for any loss, damage, personal injury, special, incidental or consequential damages for personal injury or other damage of any nature arising directly or indirectly as a result of the improper installation or use of its products in vehicle or any other application. In order to safely install and use Gamber-Johnson products full consideration of vehicle occupants, vehicle systems (i.e., the location of fuel lines, brakes lines, electrical, drive train or other systems), air-bags and other safety equipment is required. Gamber-Johnson specifically disclaims any responsibility for the improper use or installation of its products not consistent with the original vehicle manufactures specifications and recommendations, Gamber-Johnson product instruction sheets, or workmanship standards as endorsed through the Gamber-Johnson Certified Installer Program.

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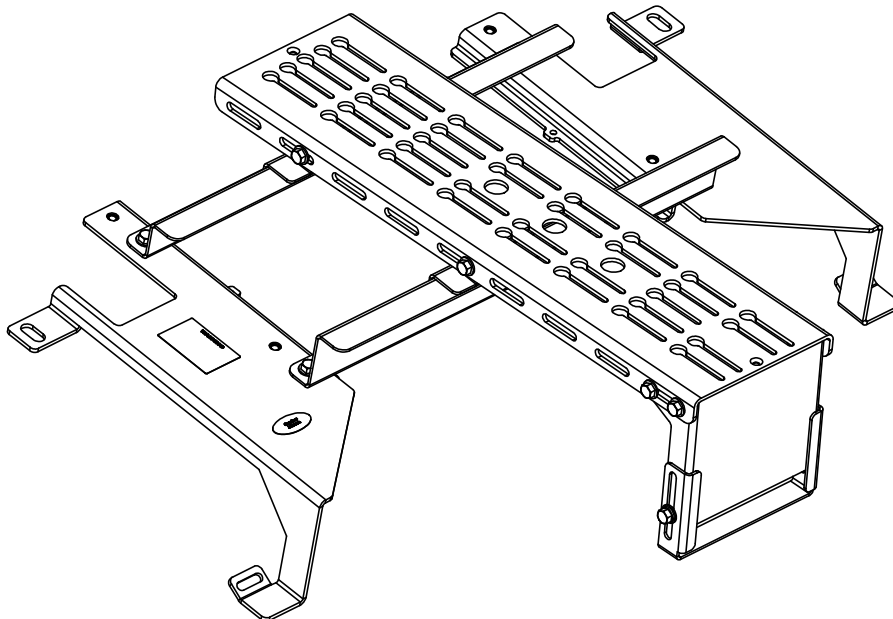
If you need assistance or have questions, call Gamber-Johnson at 1-800-456-6868



- This assembly should not be positioned in the area where the airbag may be deployed.
- DO NOT position the equipment in front of an airbag. Equipment positioned in front of an airbag may cause serious injury or death if an airbag is activated.
- If installation of the equipment requires that the equipment be placed in front of an airbag, the airbag should be deactivated. In order to secure permission for deactivating the airbag you must contact the National Highway Traffic Safety Administration at 1-800-424-9393 to gain permission to do so. If you have any questions or need assistance, call Gamber-Johnson at 1-800-456-6868.
- High speed vehicle turns may cause parts of the assembly to swivel, interfering with the driver or other equipment.
- You must read and follow all of these installation instructions. Failure to follow the installation instructions may result in serious bodily injury or death
- DO NOT install or use this assembly in the area in which the airbag on the vehicle may be deployed. The installer and user of this assembly are responsible for installing and using this assembly outside the area in which an airbag may be deployed. (See Product Mounting Disclaimer Below)
- Keep these installation instructions with the product and readily available in the vehicle for future reference of other users of the product.
- Additional copies of the installation instruction can be obtained from Gamber-Johnson. If you need assistance or have any questions, go to www.gamberjohnson.com or call Gamber-Johnson at 1-800-456-6868.
- DO NOT remove the warning label from product under any circumstances.

To Install:

1. Remove the inner seat bolts and loosen the outer seat bolts on both the driver and passenger seats using an M6 allen wrench.
2. Lift the seat up and slide the legs between the seats and floor.
3. Reinstall the inner seat bolts. Do not tighten the seat bolts yet. This will allow some flexibility when installing the risers to the leg kit.
4. Install the risers onto the leg kit using the 3/8-16 bolts and 3/8 washers in the hardware bag. The 2" tall riser should be installed in the rear with the 3" riser installed in front.
NOTE: The risers can be installed into either PEM position onto the leg kit and facing either forward or backward to provide flexibility when mounting the top plate.
5. Tighten all seat bolts using an M6 allen wrench.
6. Adjust the top plate brackets bolted to the risers left or right depending on the desired top plate position. Tighten once they are in the final position. Install the top plate onto the top plate brackets using the 3/8-16 bolts and 3/8 washers in the hardware bag.
7. Install the front support leg into the farthest forward slot on the top plate using the 3/8-16 bolts and 3/8 washers in the hardware bag. Loosen the side bolts to adjust the height so that it is tight against the vehicle floor then retighten.



LEG KIT WITH TOP PLATE INSTALLED