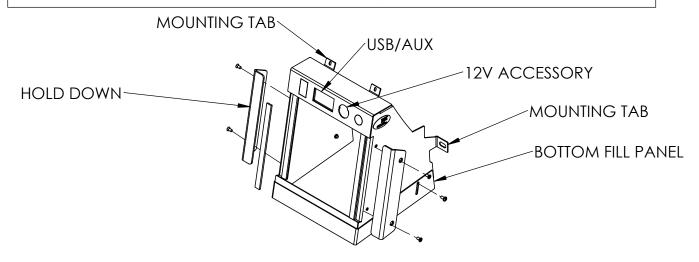


INSTALLATION INSTRUCTIONS

Product Revision Form
INST-747 7160-0875

Vertical Console Box - Ford F150 2015+, F250 2017+ Printing Spec:PS-001



- 1. Remove the (2) 7mm screws in the top dash tray near the windshield. If the vehicle has a speaker in the top dash tray, carefully remove the speaker cover to access the 7mm screws. Remove the top dash tray. See FIG 1.
- 2. Set the dash tray aside and remove the (2) 7mm screws in the top of the center instrument panel. See FIG 2.

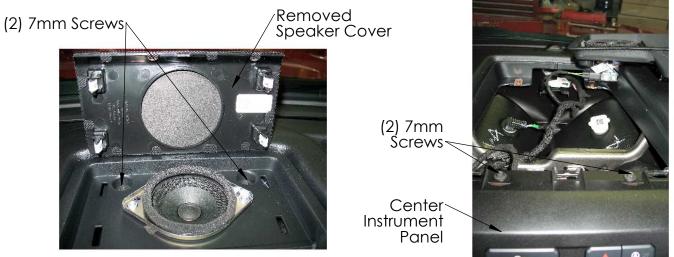


FIG 1 - Top Tray w/ Optional Speaker

FIG 2 - Top Inst. Panel Screws

Product Mounting Disclaimer

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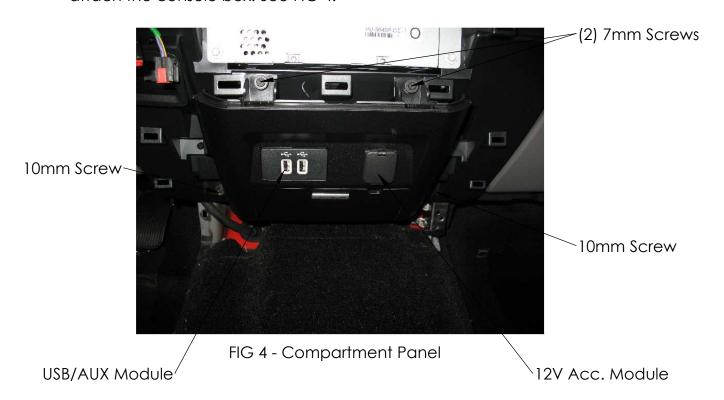
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3. Remove the 7mm screw on the driver's side of the bottom trim panel. Carefully remove the bottom trim panel. See FIG 3.



FIG 3 - Dash Panels

- 4. Carefully remove the center instrument panel and both side panels.
- 5. Remove the compartment panel by removing the top (2) 7mm screws and (2) 10mm screws, one on each side. This hardware will be reused to attach the console box. See FIG 4.



- 7. Unplug, then remove the USB and 12V accessory modules from the storage compartment panel. Note: the 12V accessory module must be removed in two pieces, first the metal cylinder, then the plastic face.
- 8. Place the 12V accessory and USB/AUX modules into the console box. Use the rectangular spacer taped inside the console box to fill the gap on the backside of the USB/AUX module. See FIG 5 for detail. Once the spacer is snapped onto the back, the module should fit snuggly into the console box. Reattach the wires once installed into the box.

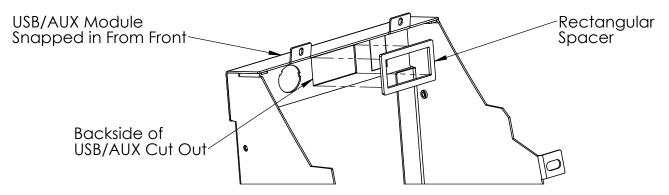


FIG 5 - USB/AUX Module Spacer Detail

9. Place the console box into position aligning the mounting tabs with the mounts used for the lower compartment panel. Install the console box using the (2) 10mm screws and (2) 7mm screws removed in step 6.

NOTE: Some downward pressure to push the box into the carpet or floor mat may be needed to mount the box low enough in the top slots for the instrument panel to fit above the console box.

10. Reinstall the panels in the reverse order. The bottom trim panel is left out unless modified.

No Filler Panel Required



FIG 6 - Installed Console Box



Reg. Cab

Ext. Cab

FIG 7 - Cup Holder Comparison

11. OPTIONAL: If installed in a regular cab model or an extended cab without rear heating ducts the bottom fill panel can be installed to fill the gap between the console and the transmission hump. See FIG 6. The filler panel will ship attached with the necessary hardware.

NOTE: if the flip out center seat/console cup holder is to be used in extended cab models a shorter regular cab cup holder will need to be purchased. See FIG 7.