

# INSTALLATION INSTRUCTIONS

## Product

7160-0301 VEHICLE LEG KIT

## Revision

Rev C

## Form #

INST-504

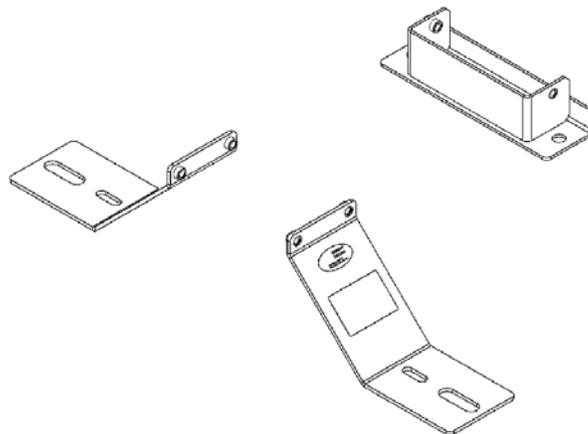
FORD F-250, F-350, F-450, F-550, F-750 SUPER DUTY (2011+)

Note: Part number 7160-0301 Rev.C will fit vehicles with Manual 4 x 4 Lever.

Printing Spec: PS-001



- **You must read and follow all of the installation instructions. Failure to follow all of the installation instructions may result in serious bodily injury or death.**
- **Do not install or use the leg kit in the area in which the airbag on the vehicle may be deployed if it is activated. The installer and user of the Ford Super Duty Leg Kit are responsible for installing and using the mounting system outside the area in which an airbag may be deployed if activated. (See Product Mounting Disclaimer Below)**
- **Keep these installation instructions with the product and readily available in the vehicle for future reference of other users of the product.**
- **Additional copies of the installation instructions can be obtained from Gamber-Johnson. If you need assistance or have any questions, call Gamber-Johnson at 1-800-456-6868.**
- **Do not remove warning label from product under any circumstances.**



1. Remove front passenger side seat bolts and the bolt and nut at the back of the passengers seat. Disconnect wires under the passenger seat and remove the passenger seat from the vehicle.

2. Remove trim pieces and rear seat bolts on the drivers seat.

3. Remove nuts securing center seat/console section.

Remove the center seat/console section.



### Product Mounting Disclaimer

Gamber-Johnson is not liable under any theory of contract or tort law for any loss, damage, personal injury, special, incidental or consequential damages for personal injury or other damage of any nature arising directly or indirectly as a result of the improper installation or use of its products in vehicle or any other application. In order to safely install and use Gamber-Johnson products full consideration of vehicle occupants, vehicle systems (i.e., the location of fuel lines, brakes lines, electrical, drive train or other systems), air-bags and other safety equipment is required. Gamber-Johnson specifically disclaims any responsibility for the improper use or installation of its products not consistent with the original vehicle manufactures specifications and recommendations, Gamber-Johnson product instruction sheets, or workmanship standards as endorsed through the Gamber-Johnson Certified Installer Program.

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If you need assistance or have questions, call Gamber-Johnson at 1-800-456-6868

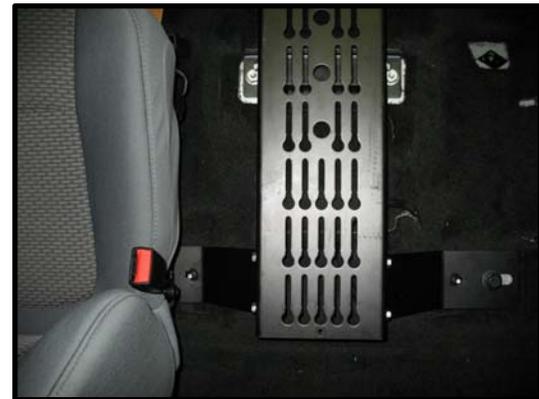
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4. Attach the Front Leg to studs which mounted the front of the center seat/console section. Place the Front Leg as shown with the bent edge toward the front of the vehicle.

5. Slide one of the Back Legs under the rear drivers seat bracket, reinstall seat bolt but do not tighten. Temporarily attach the other Back Leg using the rear Passenger Seat Bolt, but do not tighten. On vehicles with studs to mount the center seat/console section reinstall the nuts, but do not tighten.



6. Install the Top Plate using (6) .38-16 bolts and washers supplied in hardware bag. Adjust Back Legs so Top Plate is aligned with center of vehicle. Tighten all nuts and drivers side seat bolts. Reinstall trim pieces on rear drivers seat brackets.



7. Install Workstation and other equipment to the Top Plate as required. Complete the install by reinstalling the passenger seat.



 **WARNING** 

- **The components added to the Ford Super Duty Leg Kit should not be positioned in the area where the airbag may be deployed if it is activated.**
- **DO NOT position the equipment in front of an airbag. Equipment positioned in front of an airbag may cause serious injury or death if an airbag is activated.**
- **High speed vehicle turns may cause the moving parts of the assembly to swivel, interfering with the driver or other equipment.**
- **If installation of the equipment requires that the equipment be placed in front of an airbag, the airbag should be deactivated. In order to secure permission for deactivating the airbag you must contact the National Highway Traffic Safety Administration at 1-800-424-9393. If you have any questions or need assistance, call Gamber-Johnson at 1-800-456-6868.**