

INSTALLATION INSTRUCTIONS

Product

ADD ON BRACKET SET
7110-0161

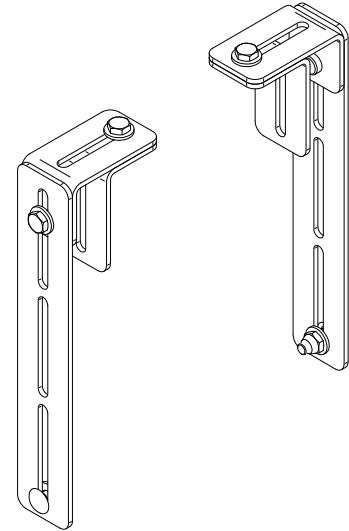
Date
Rev.B

Form #
INST-375

Purpose:

The 7110-0161 Add On Bracket Set is intended to be used with any StackMaster, ShortStack, StackAbout, FloorMaster, or FlexMaster products that requires the addition of another radio. The product is shipped un-assembled and is made up with the parts depicted in the illustration to the right.

This instruction sheet explains how to assemble the Add On Bracket Set to the product it is intended to be used with. The illustrations shown are generic and typical for all StackMaster, StackAbout, FloorMaster, or FlexMaster products. The instruction sheets assumes that you are adding the add on set to a previously assembled StackMaster, StackAbout, FloorMaster, or FlexMaster product. If that is not the case please combine this instruction sheet with those that came with the other products to determine proper assembly.



Step1. Remove all equipment brackets from the assembly by removing the side bolts and washers leaving only the bottom two brackets, Figure 1a. The remaining assembly should look like Figure 1b. Save all bolts and washers for use in step 3.

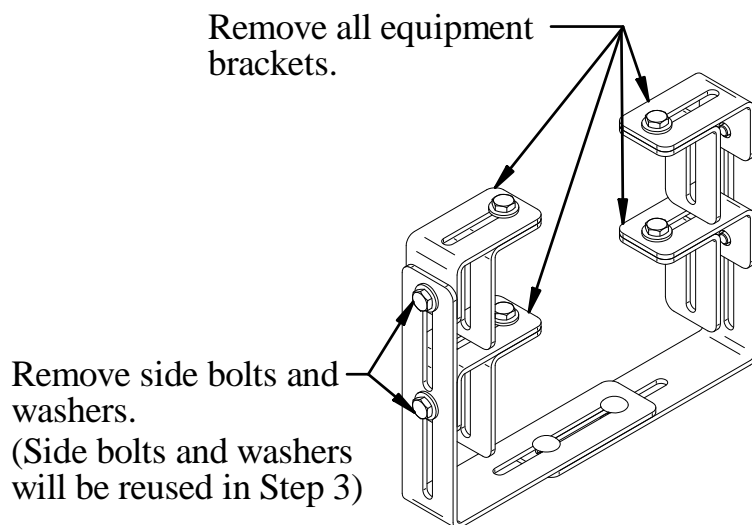


Figure 1a

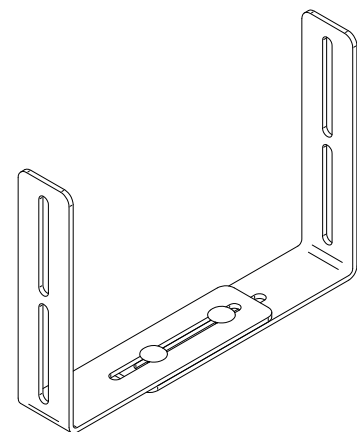


Figure 1b

Product Mounting Disclaimer

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Step 2. Assemble the two extension plates, from the 7110-0161 Add On Bracket Set, to the inside of the vertical side legs of the StackMaster, StackAbout, FloorMaster, or FlexMaster products as shown in Figure 2. Temporarily use one carriage bolt, washer, and nut, that came with the add on bracket set, for each extension plate. Adjust the extension plates to the needed height before tightening.

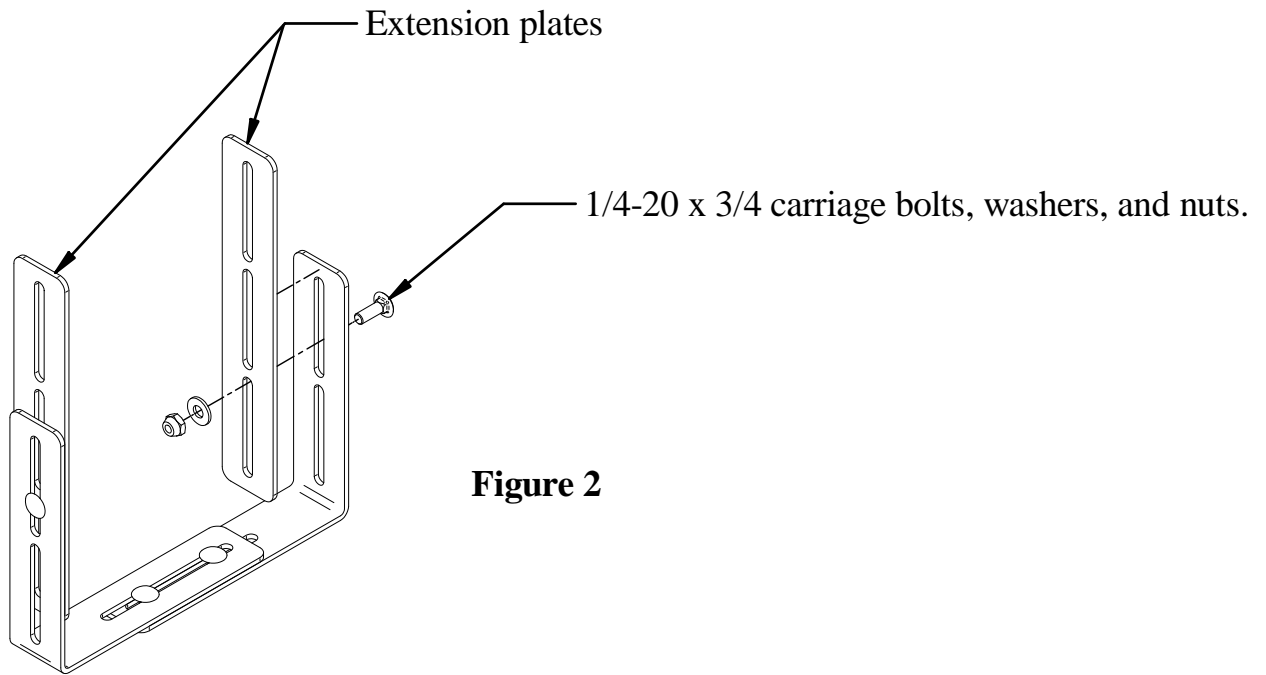


Figure 2

Step 3. Reinstall the equipment brackets as shown in Figure 3 using the hardware removed in Step 1 from the Stackmaster, StackAbout, FloorMaster, or FlexMaster products and the 7110-0161 Add On Bracket Set. If the carriage bolts holding the vertical extension plates are in the way, move these bolts up or down as needed and retighten. (Each extension will now be supported by a carriage bolt and at least one other bolt.)

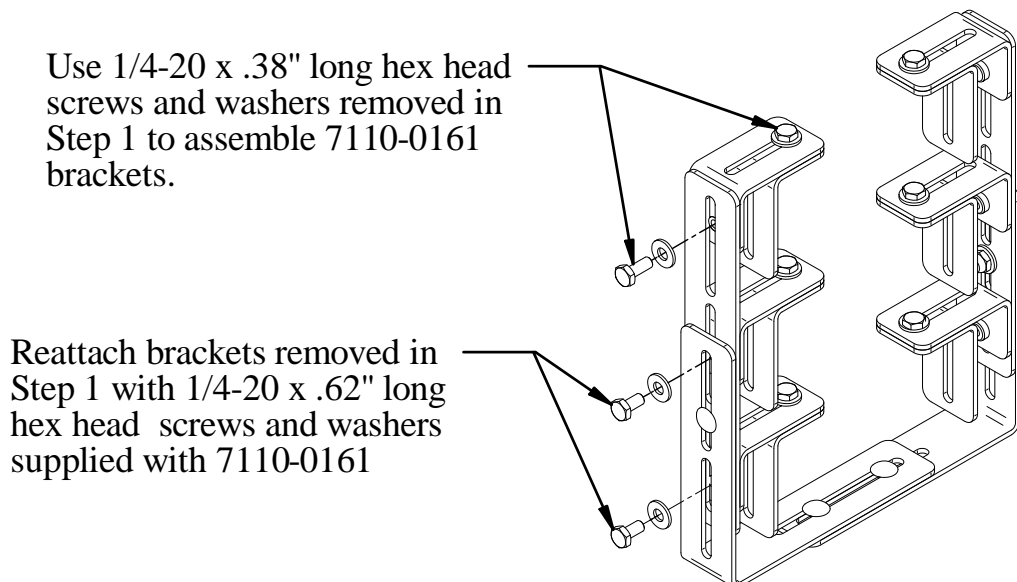


Figure 3